



Revision Number: 006.0

Issue date: 03/08/2024

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE TCP 4000 D known as PSX-D 55CC EFD EN/CH	IDH number:	1695226
Product type/use:	Phase Change Thermal Interface Material (PCTIM)	Item number:	45329
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: COMBUSTIBLE LIQUID.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4

PICTOGRAM(S)

None

Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Wear protective gloves, eye protection, and face protection.
Response:	In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	Store in a well-ventilated place. Keep cool.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
aluminium powder (stabilised)	7429-90-5	60 - 80
Naphtha (petroleum), hydrotreated heavy (<0.1% benzene)	64742-48-9	5 - 10

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse.

IDH number: 1695226

Product name: LOCTITE TCP 4000 D known as PSX-D 55CC EFD EN/CH
Page 1 of 5

Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.
Notes to physician:	If evacuation of stomach contents is necessary, use method least likely to cause aspiration.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon, oxides of nitrogen, irritating organic vapors. Oxides of aluminum. Aluminum reacts exothermically with water, acids, and alkalis to produce hydrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Wear suitable protective clothing, gloves and eye/face protection. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Wear suitable protective clothing, gloves and eye/face protection. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8. Use proper bonding and/or grounding procedures. Material can accumulate static charges which may cause an electrical spark. Empty container precaution: Attention! This container can be hazardous when empty. Follow label cautions even after the container is empty since empty containers could retain product residues. Do not re-use empty containers for food, clothing, or products for human or animal consumption, or where skin contact can occur. Do not reuse container.
Storage:	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
aluminium powder (stabilised)	1 mg/m ³ TWA Respirable fraction.	15 mg/m ³ PEL (as Al) Total dust. 5 mg/m ³ PEL (as Al) Respirable fraction. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 5 mg/m ³ TWA Respirable fraction. 15 mg/m ³ TWA Total dust.	None	None
Naphtha (petroleum), hydrotreated heavy (<0.1% benzene)	None	None	None	196 ppm TWA

Engineering controls:	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Silver
Odor:	Odorless
Odor threshold:	Not available.
pH:	Not applicable, Product is non-soluble (in water).
Vapor pressure:	< 0.01 hPa (20 °C (68°F))
Boiling point/range:	> 200 °C (> 392°F)
Melting point/ range:	Not applicable, Product is a liquid
Specific gravity:	1.8
Vapor density:	1 20 °C
Flash point:	71 °C (159.8 °F)
Flammable/Explosive limits - lower:	0.7 %
Flammable/Explosive limits - upper:	5.3 %
Autoignition temperature:	335.00 °C (635°F)
Autoignition temperature:	The substance or mixture is not classified as pyrophoric.
Flammability:	The product is not flammable.
Evaporation rate:	< 0.10
Solubility in water:	Not miscible
Solubility in water:	Negligible
Partition coefficient (n-octanol/water):	Not available.
VOC content:	8.38 %; 151.00 g/l
Viscosity:	> 100 mPa.s
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours. Oxides of aluminum. Aluminum reacts exothermically with water, acids, and alkalis to produce hydrogen.
Incompatible materials:	Strong oxidizing agents. Strong acids and strong bases. Halogenated compounds. Water.
Reactivity:	Not available.
Conditions to avoid:	Store away from incompatible materials. Heat, flames, sparks and other sources of ignition. Exposure to sunlight.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Vapor overexposure may cause drowsiness. Dizziness.
Skin contact:	May cause skin irritation.
Eye contact:	May cause eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
aluminium powder (stabilised)	Inhalation LC50 (Rat, 4 h) = > 0.888 mg/l Inhalation LC50 (Rat, 4 h) = > 2.3 mg/l	Central nervous system, Irritant, Lung
Naphtha (petroleum), hydrotreated heavy (<0.1% benzene)	Inhalation LC50 (Rat, 4 h) = > 8,530 mg/m3 Inhalation LC50 (Rat, 4 h) = > 5.36 mg/l	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
aluminium powder (stabilised)	No	No	No
Naphtha (petroleum), hydrotreated heavy (<0.1% benzene)	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Do not empty into drains / surface water / ground water.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Combustible liquid, n.o.s. (Isoparaffin)
Hazard class or division:	Combustible Liquid
Identification number:	NA 1993
Packing group:	III

International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health, Fire
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). aluminium powder (stabilised) (CAS# 7429-90-5).
California Proposition 65:	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.
Additional Regulatory Information:	This product is controlled for export by the United States Department of Commerce. The Export Classification Control Number (ECCN) is 1C992.I.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
------------------------------	---

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 9

Prepared by: Product Safety and Regulatory Affairs

Issue date: 03/08/2024

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.